

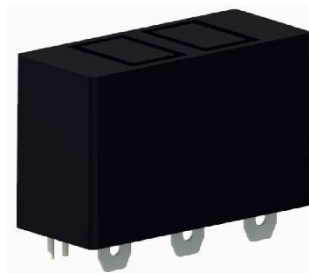
## Features

- Size Design 38.8×16.7×24 (±0.5) mm
- High Current Handling Capability 20kA @ 8/20μs
- Fast Response and Long Service Life
- Reliable to Protect Surge Voltage
- Possess SPD Disconnection
- Status indicator contacts
- Impulse Test Classification: class II tests

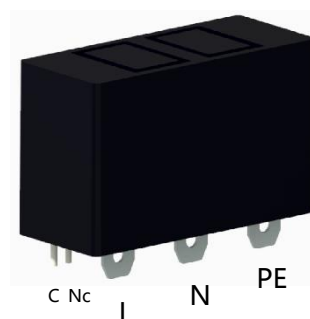
## Application information

- Single-phase AC Power


## Exterior



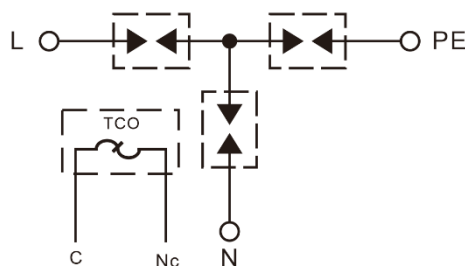
## Package (Top View)



## Agency Approvals

Icon	Description
<b>RoHS</b>	Compliance with 2011/65/EU
<b>HF</b>	Compliance with IEC61249-2-21:2003
	Mean lead free

## Schematics



## Definitions

### 1、 1.2/50 voltage impulse

Voltage impulse with a nominal virtual front time of 1.2μs and a nominal time to half-value of 50μs.

### 2、 8/20 current impulse

Current impulse with a nominal virtual front time of 8μs and a nominal time to half-value of 20μs .

### 3、 Maximum Continuous Operating Voltage

Maximum r.m.s. voltage, which may be continuously applied to the SPD's mode of protection.

### 4、 Voltage Protection Level ( $U_p$ )

Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape.s

**Bencent PCB SPD**

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**5、Nominal Discharge Current ( $I_n$ )**

Crest value of the current through the SPD having a current waveshape of 8/20.

**6、mode of protection**

An intended current path between terminals, that contains one or more protective components, for which the manufacturer declares a protection level.

**7、follow current interrupting rating  $I_{fi}$**

Prospective short-circuit current that an SPD is able to interrupt by itself.

**8、Degrees of protection provided by enclosure (IP code)**

The extent of protection provided by an enclosure against access to hazardous parts, against ingress of solid foreign objects and/or against ingress of water (see IEC 60529).

**9、Dielectric withstand**

The dielectric withstand of the housing of the SPD shall be sufficient with respect to insulation breakdown and protection against direct contact.

**Electrical Parameter**

Technical Feature	Test connection	Technical Parameters	
		Test conditions	criterion
Rated operating voltage $U_n$	L→N/L→PE/N→PE	230 V <sub>AC</sub>	
Maximum continuous operating voltage $U_c^{1)2)}$	L→N/L→PE/N→PE	320 V <sub>AC</sub>	
Normal operating leakage current	L→N/L→PE/N→PE	320V <sub>AC</sub> 2min	≤100uA
Nominal discharge current $I_n^{3)}$	L→N/L→PE/N→PE	8/20μs 15Time	20 kA
Impulse Spark-over Voltage	L→N/L→PE/N→PE	1kV/μs	≤2.5 kV
Front of wave spark-over voltage $U_p^{3)}$	L→N/L→PE/N→PE	1.2/50μs,6kV	≤2.5 kV
Dielectric withstand	C/Nc→L/N/PE	4500 V <sub>DC</sub> 60s	No evidence of breakdown or flashover
Modes of protection	/	L-N、L-PE、N-PE	
Remote signaling failure manifestation	C→Nc	normal failure	Short circuit open circuit
Follow current extinguishing capability $^{3)}$	L→N/L→PE/N→PE	320V <sub>AC</sub>	≥500 A
Operating and storage Temperature	/	-40 ~ +85°C	
TCO failure temperature	/	≥150°C	
IP Code	/	IP20	
Housing material <sup>3)</sup>	/	UL94 V0	

1) At delivery AQL 0.65 level II ISO 2859

2) In ionized mode

3) Terms and current waveforms in accordance with GB/T 18802.1-2011, IEC 61643-11: 2011.

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**Part Numbering System**

B SPD 230 C 20 P F - 02 A

(1) (2) (3) (4) (5) (6) (7) (8) (9)

- (1) Bencent
- (2) SPD Surge Protective Device
- (3) Nominal Voltage: 230VAC
- (4) SPD Classification: C
- (5) Nominal Discharge Current: 20kA
- (6) P Surge Protective Device Installed on PCB
- (7) F Full mode protection
- (8) "02" means the special structure of this type
- (9) Indicates the upgraded version of the same series of products

**Product Characteristics**

<b>Body Material</b>	Ceramics Iron-nickelectrode Epoxy
<b>Terminal Material</b>	Tinned Copper Wire

**Environmental Reliability Characteristics**

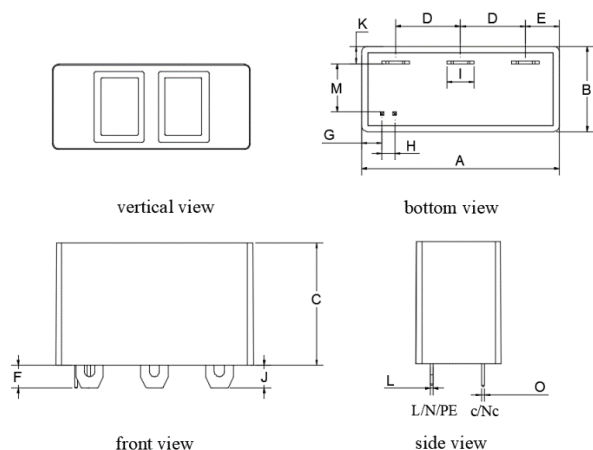
Testing items	Technical standards
High Temperature Storage Test	Temperature: 85°C Time:2H
Low Temperature Storage Test	Temperature: -40°C Time:2H
Thermal Cycle test	Temperature:-40~85°C Cycle:5
Vibration	Frequency: 10Hz~55Hz Acceleration: 20m/s <sup>2</sup> (2g) Direction of vibration: x/y/z Time: 30min
Resistance of soldering heat	Temperature: 260±5°C Time of dip soldering: 10s, 1time

Note: Up-screen program can be specified by customer's request via contacting Bencent service

**Solderability test**

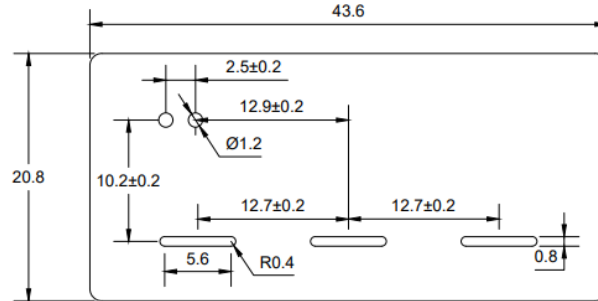
<b>Solderability</b>	Solder Pot Temperature:	245°C±5°C
	Solder Dwell Time:	4-6 seconds

**Product Dimensions**



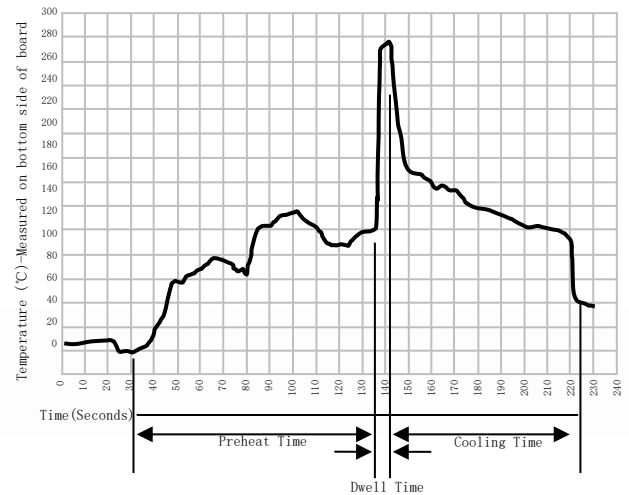
Code	Size (mm)	Code	Size (mm)
A	38.80±0.5	H	2.54±0.2
B	16.70±0.5	I	5.40±0.1
C	24.00±0.5	J	4.00-4.50
D	12.7±0.5	K	3.3±0.5
E	6.7±0.8	L	0.5±0.1
F	4.00-4.50	M	9.6±0.2
G	4.0±0.5	O	0.64±0.05

### PCB Top Drilling Layer

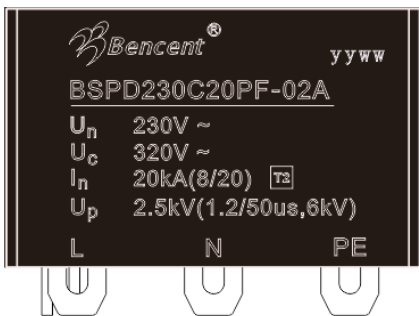

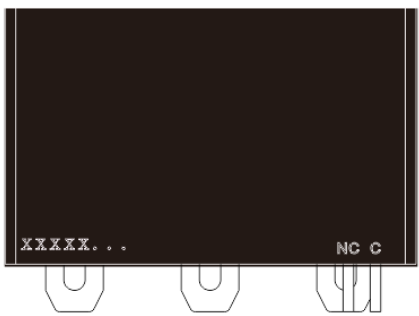


### Wave Soldering profile

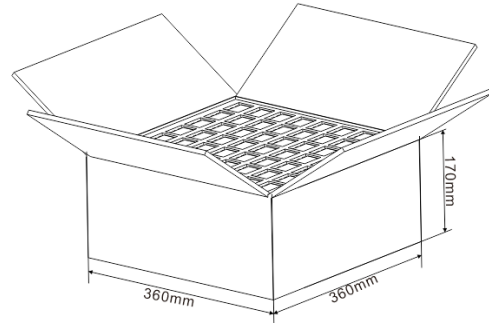
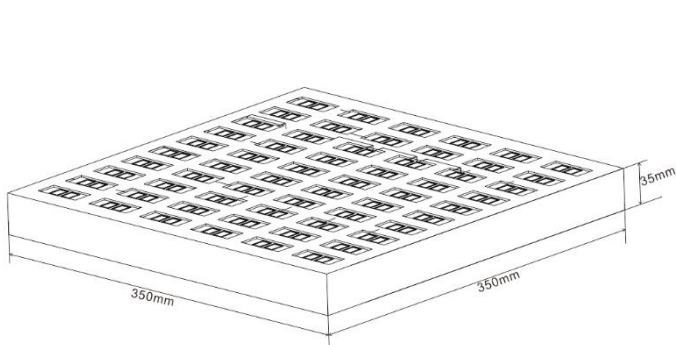
Wave Soldering Condition		Pb-Free assembly
Pre Heat	Temperature Min	100°C
	Temperature Max	150°C
	Time (min to max)	60 – 180 secs
Solder Pot Temperature		270°C Max
Solder Dwell Time		2-5 seconds



### Marking on Product

Main marking	Remote signaling marking
 <p>                     Bencent<sup>®</sup> yyww                      BSPD230C20PF-02A                      U<sub>n</sub> 230V ~                      U<sub>c</sub> 320V ~                      I<sub>n</sub> 20kA(8/20)                       U<sub>p</sub> 2.5kV(1.2/50us,6kV)                      L N PE                 </p>	 <p>                     XXXXX... NC C                 </p>
<p>Remark:yyww means year and week of production.</p>	<p>Remark: xxxxx... A variable-length numeric code that represents the batch code of a product and is used only for information product tracking within the company.</p>

**Package Information**



Outline	Per Dish (PCS)	Per Carton (PCS)	Carton Size(mm)		
			L	W	H
Skin packing	60	240	360	360	170